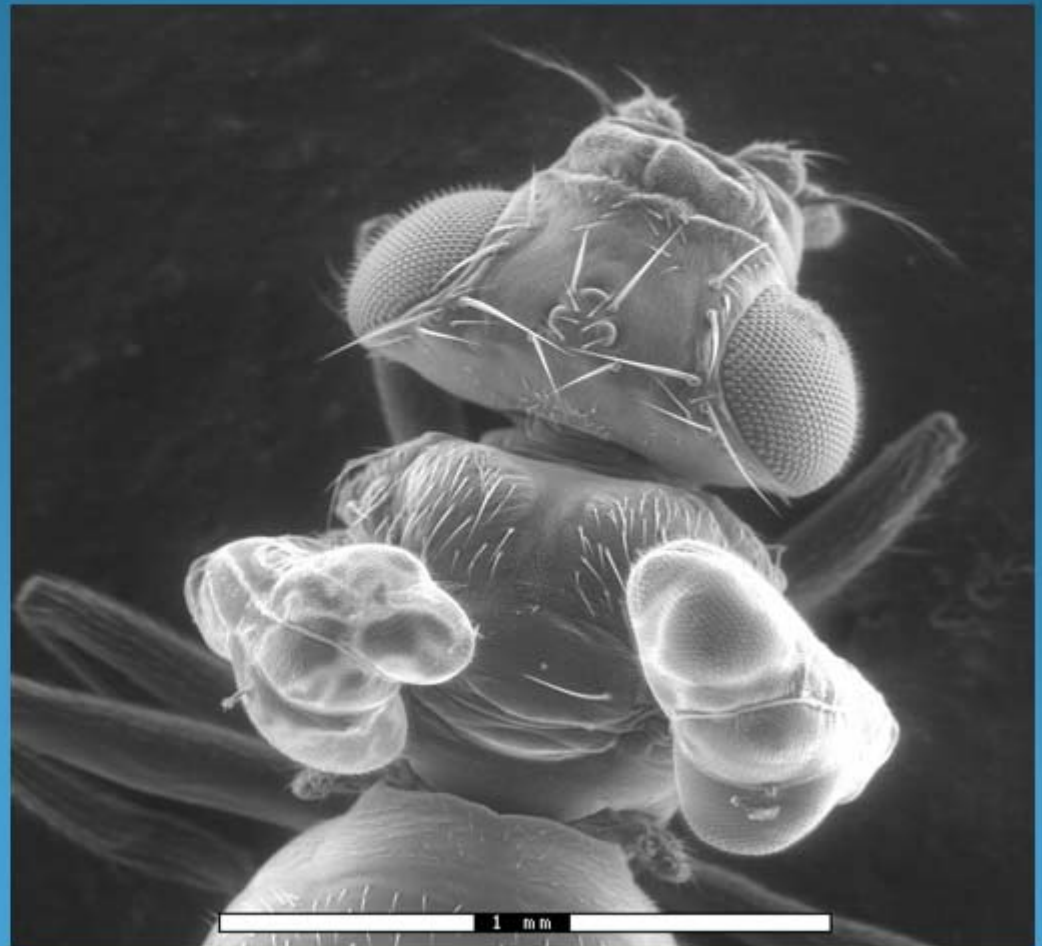


Scanning Electron Microscopy (SEM)



Klaus Schultes
EM Facility

The Scope of this talk is :

- 1 Why do we use a Scanning Electron Microscope
- 2 How does a Scanning Electron Microscope work
- 3 Difference between a conventional SEM and our Environmental SEM or ESEM



Optical vs Scanning Electron Microscopy

"Why Bother"

The Human Eye

- The naked human eye has a resolution limit of approximately 0.1 mm and therefore structural details with distances of less than 0.1 mm cannot be resolved by the human eye.

Light Microscope (LM)

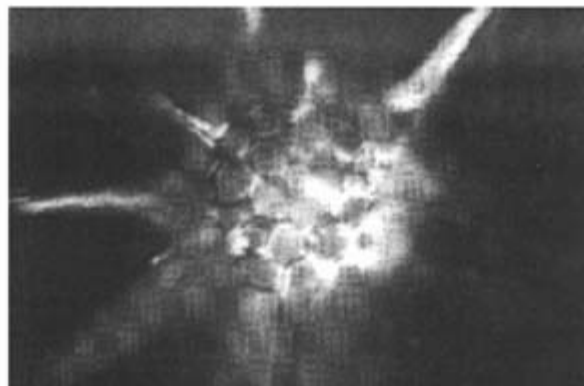
- limited in its resolution to about .25 micrometers (if 2 objects are closer than .25 micrometers they blur together and cannot be distinguished as being separate or **resolved**)
- resolution is principally governed by the wavelength of illumination (400 – 750 nanometers for visible light.)
- depth of field (zone of acceptable sharpness) is shallow, about 2 micrometers



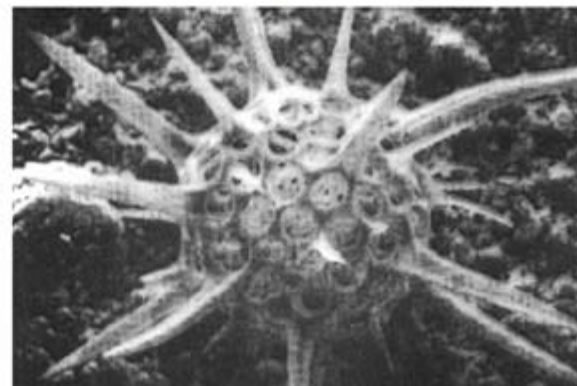
Scanning Electron Microscope (SEM)

- overcomes the resolution limit and achieves resolutions down to 0.2 nanometers with a magnification range of 30x to 100,000x
- wavelength of the electron beam is much shorter than light (0.005 nanometers) – ultimately the resolution is determined by the final diameter of the probe which strikes the specimen
- depth of field is about 1000 nanometers (500 times > LM)

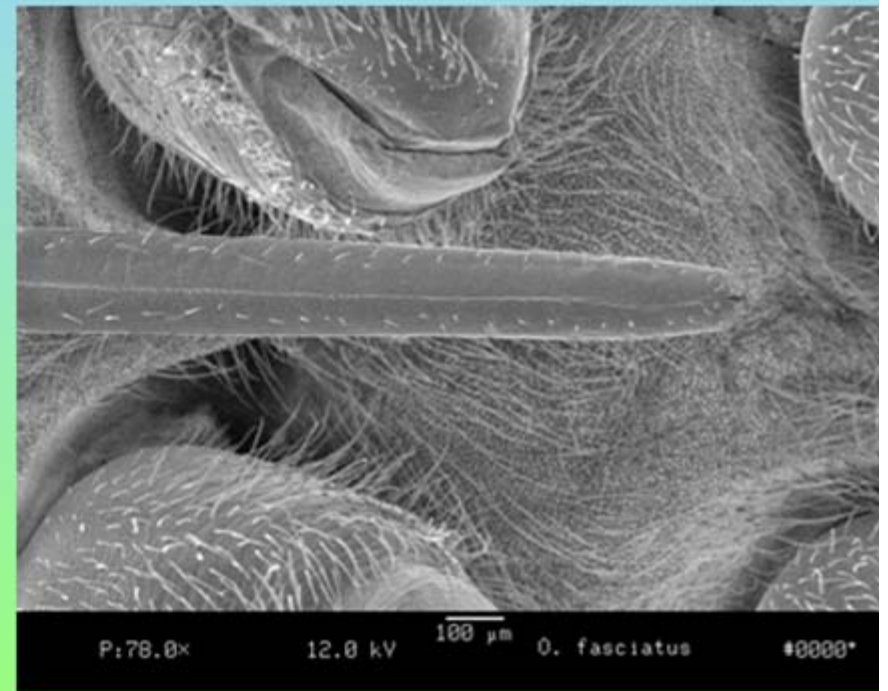
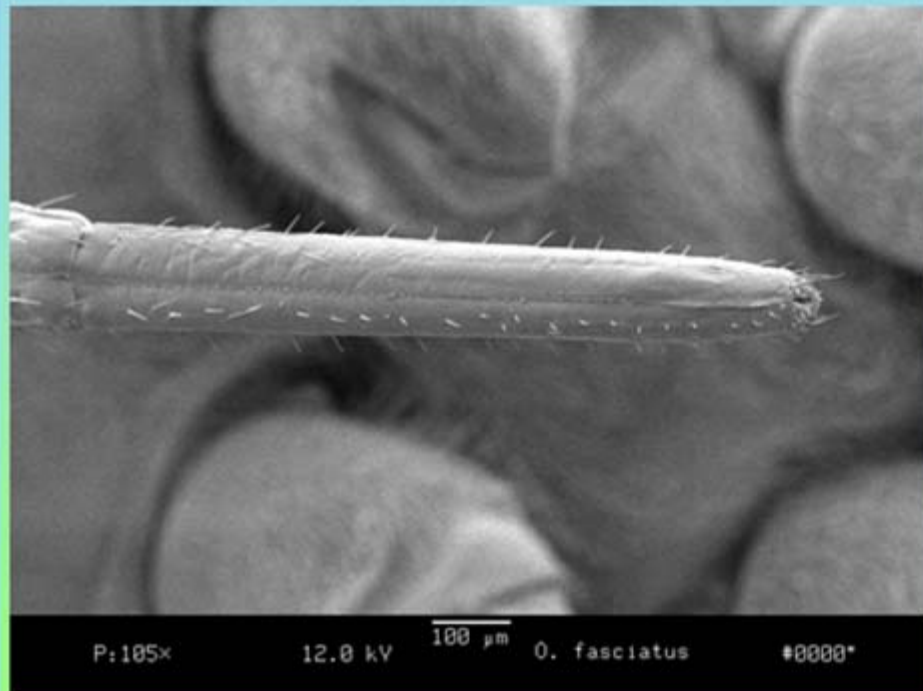
- **Light Microscope**



- **Scanning Electron Microscope**

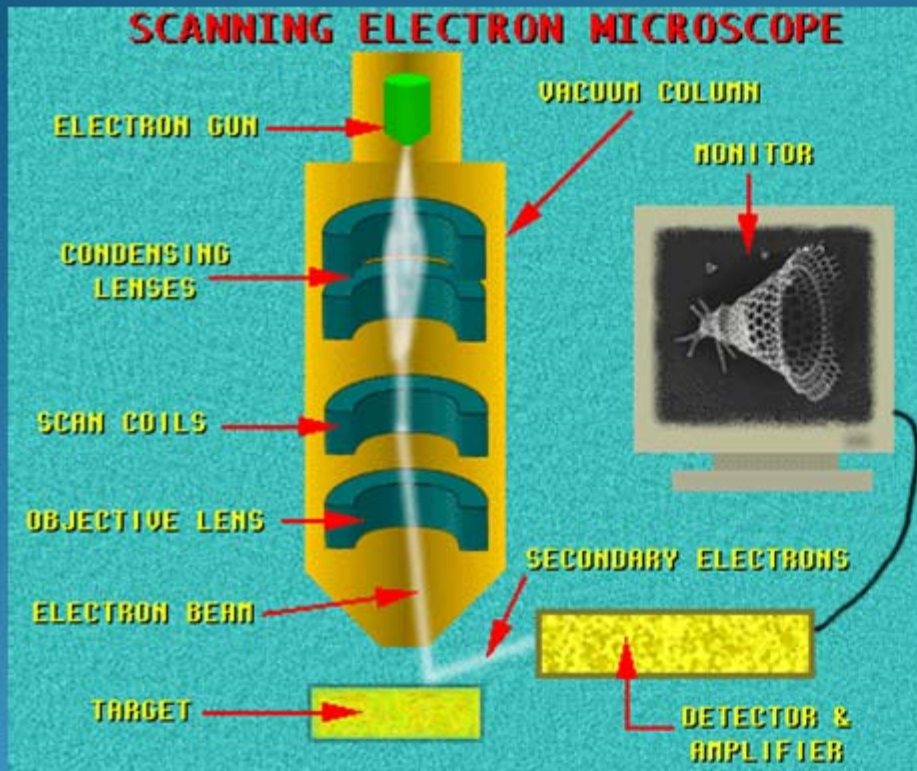


This increased depth of field can also be varied in the SEM



Scanning Electron Microscope

Basic Components



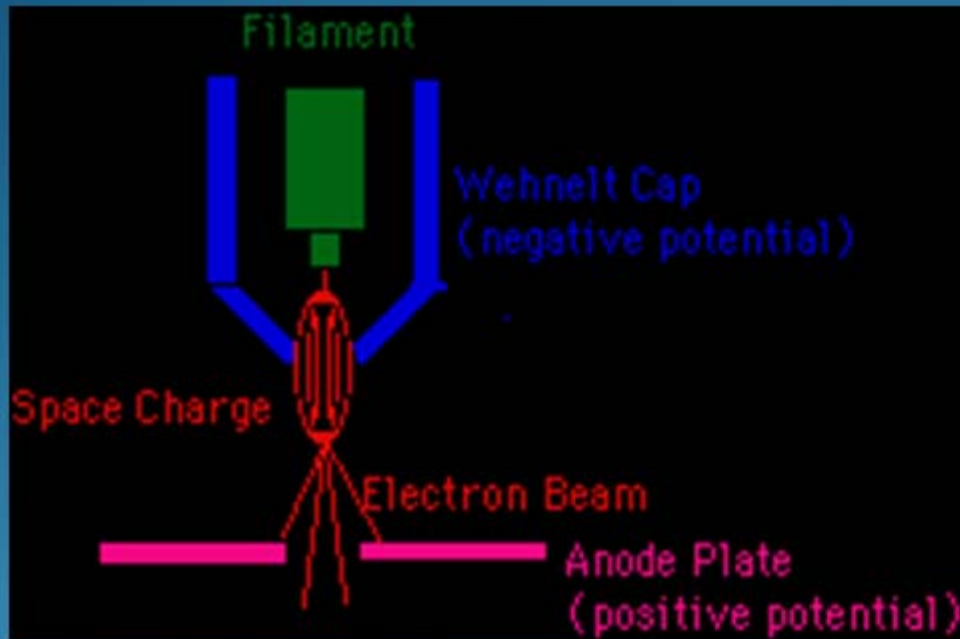
An electron gun (at the top) emits a beam of high energy electrons (in a vacuum). The beam travels downward through a series of magnetic lenses designed to focus the electrons to a very fine spot.

A set of scanning coils moves the focused beam back and forth across the specimen row by row.

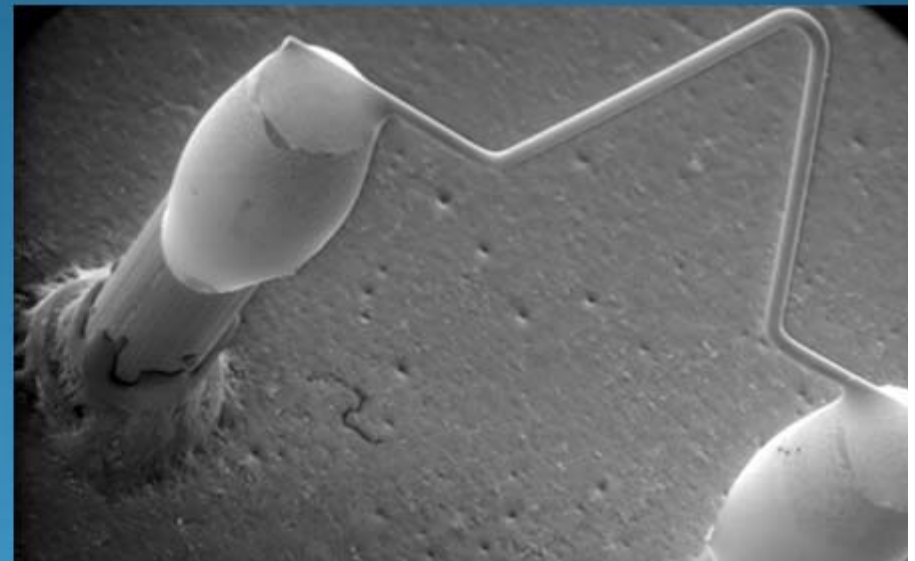
As the electron beam hits each spot on the sample, secondary electrons are knocked loose from its surface. A detector counts these electrons, which are amplified to form a final image on a display monitor.

Some key components of the SEM

Electron gun configuration

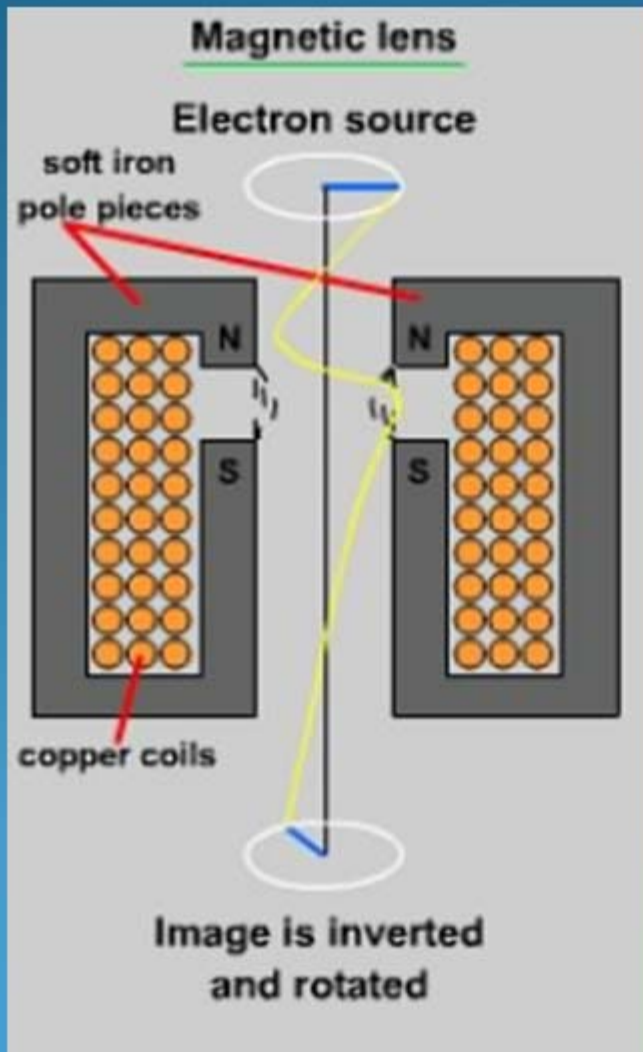


Typical tungsten hairpin filament



This filament is a loop of tungsten which functions as the cathode. A voltage is applied causing the loop to heat up. The anode which is highly positive with respect to the filament forms powerful attractive forces for the electrons. This causes the electrons to accelerate toward the anode. Some accelerate right by the anode and down the column to the sample.

Electromagnetic Condenser Lens

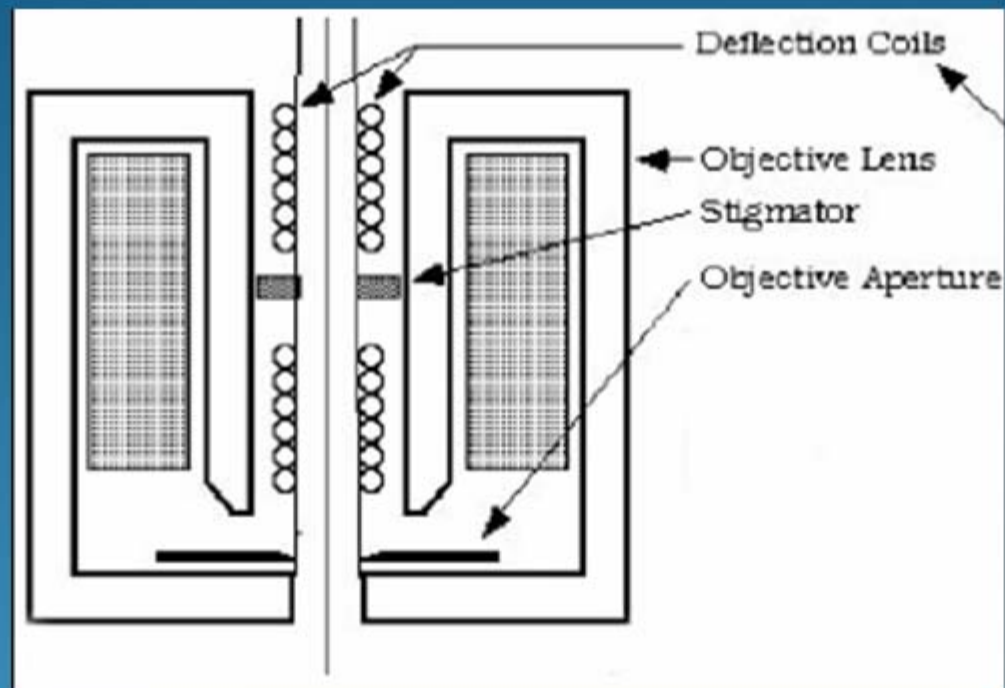


When an electrical current is sent through the copper coils an electromagnetic field is created between the pole pieces which focuses a gap in the magnetic circuit

By varying the current through the coils the magnification of the lens can be varied

The condenser lens functions to demagnify the electron beam to a smaller probe diameter

The final objective lens

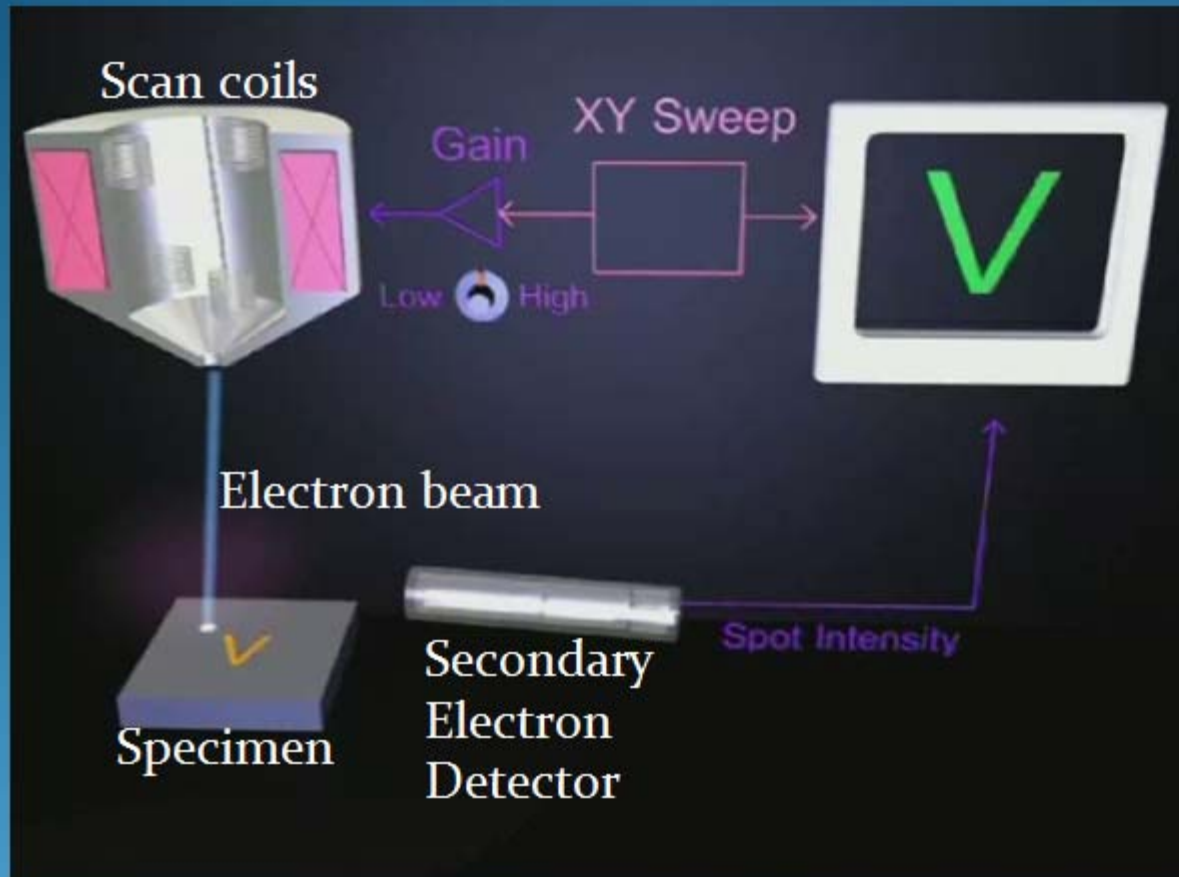


The final lens in the system is a highly modified condenser lens called the objective. The objective is the workhorse and functions to focus the beam of electrons towards the sample.

It houses Scan generator

 Stigmator coils and a Limiting aperture

Scanning and image forming components

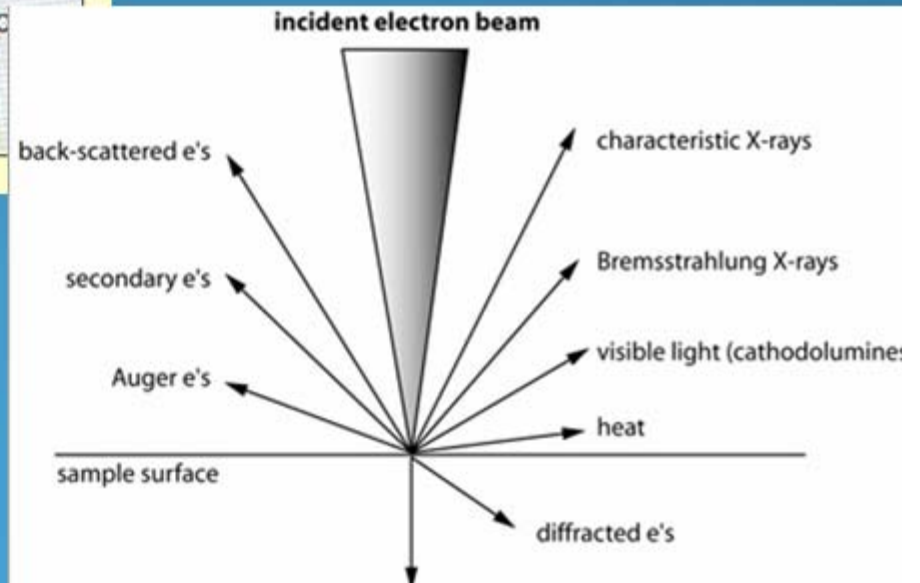
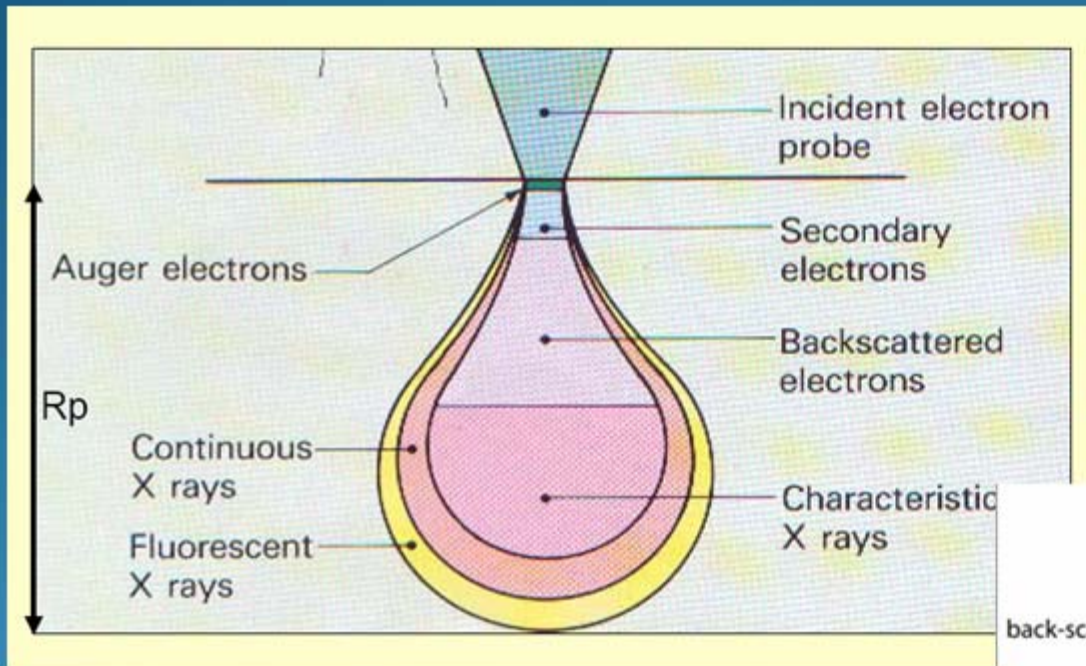


The specimen surface is scanned by the focused electron beam sweeping it across a rectangular shaped area called a raster.

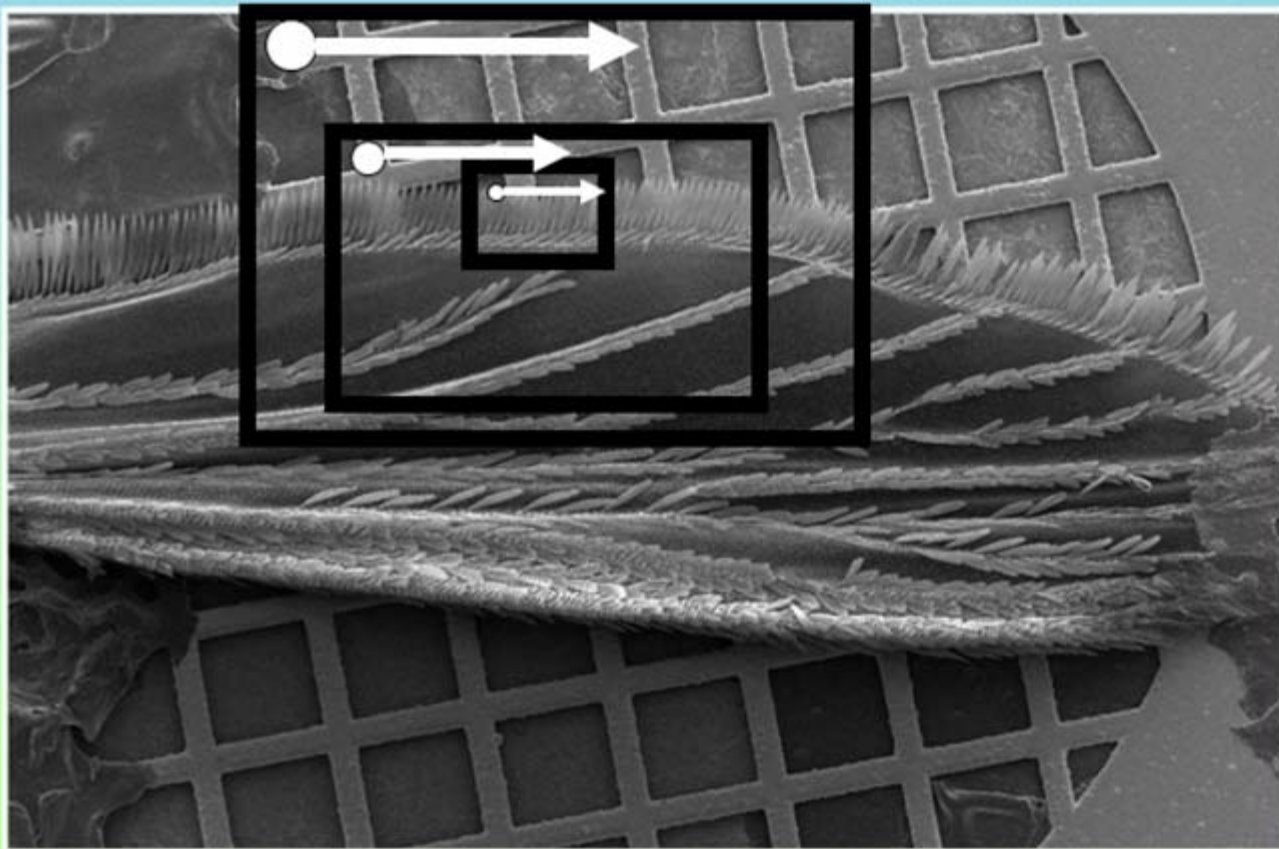
The probe moves across the sample left to right point by point to complete one line then back again to the next line thereby building up an image.

It is important that the scanning probe is synchronized with the display monitor to yield point to point translation

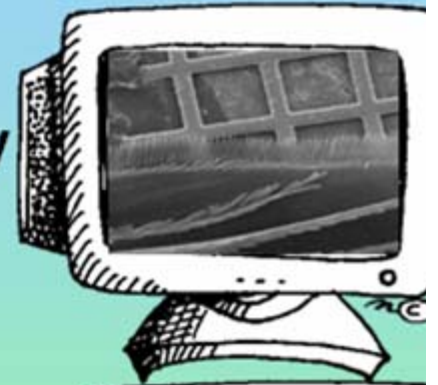
What happens when the primary beam strikes the sample surface



How Magnification works



low



mid



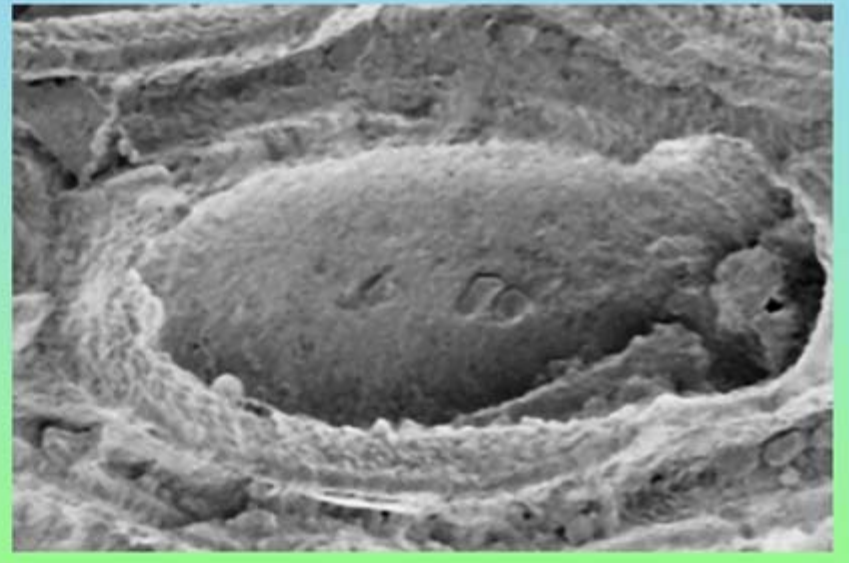
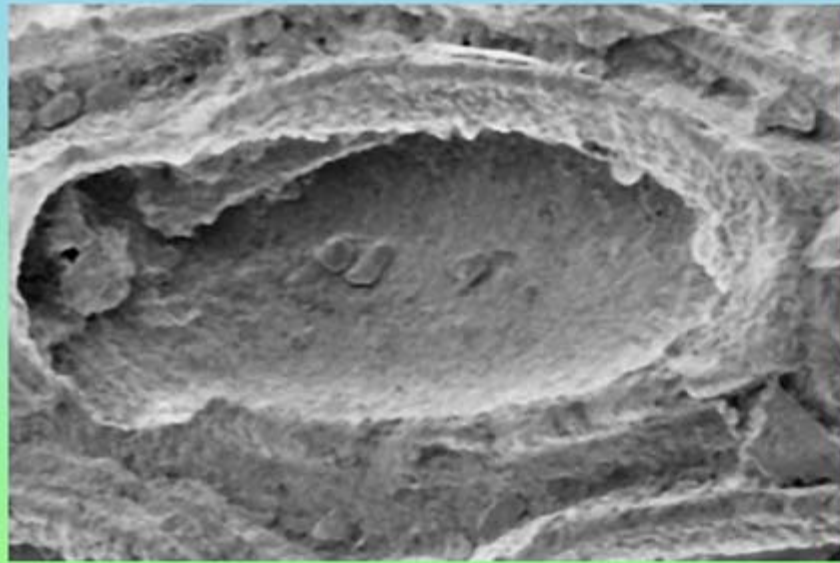
high



Constraints on the use of Electrons

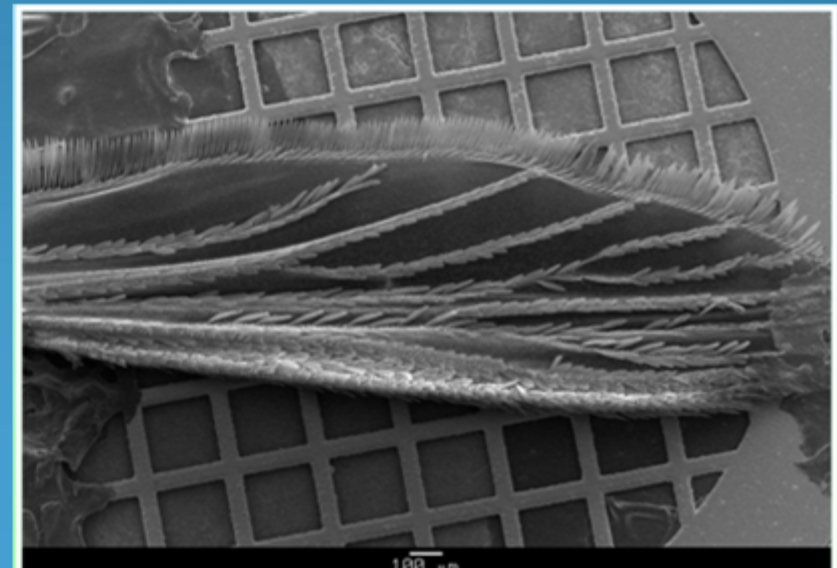
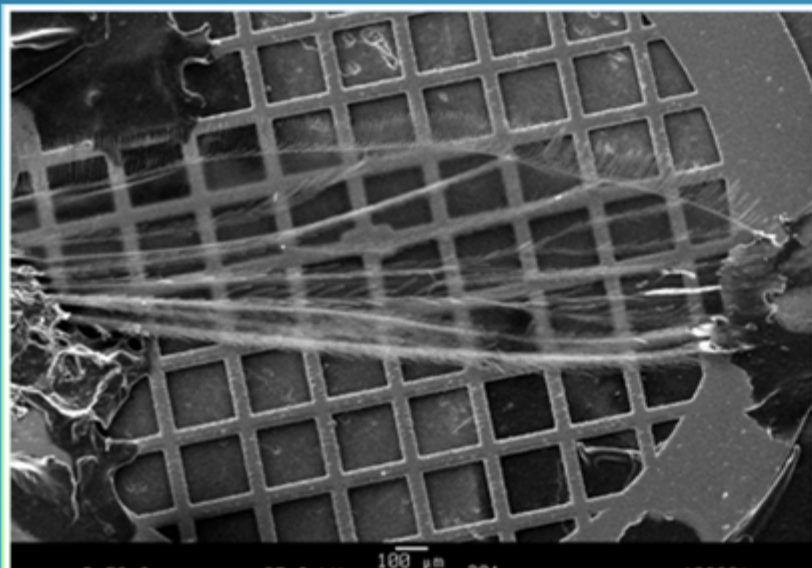
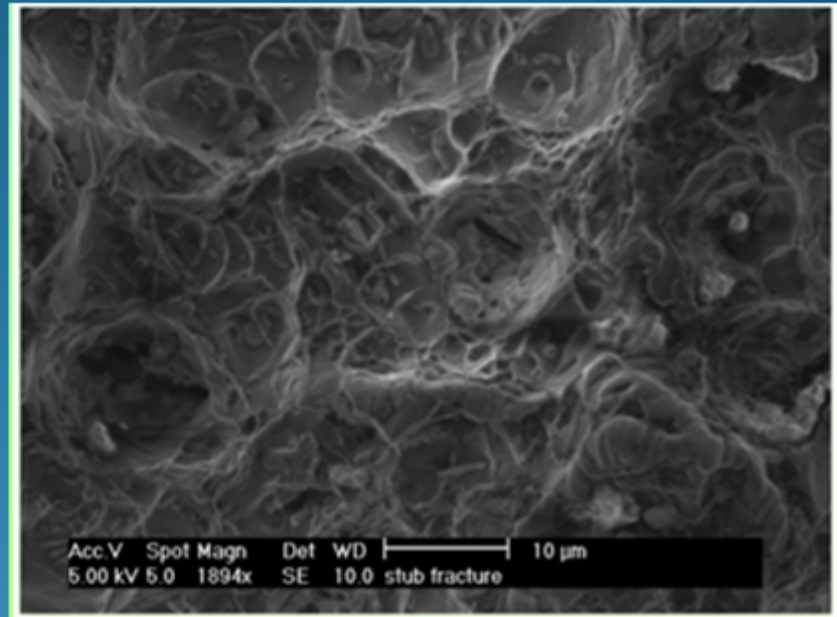
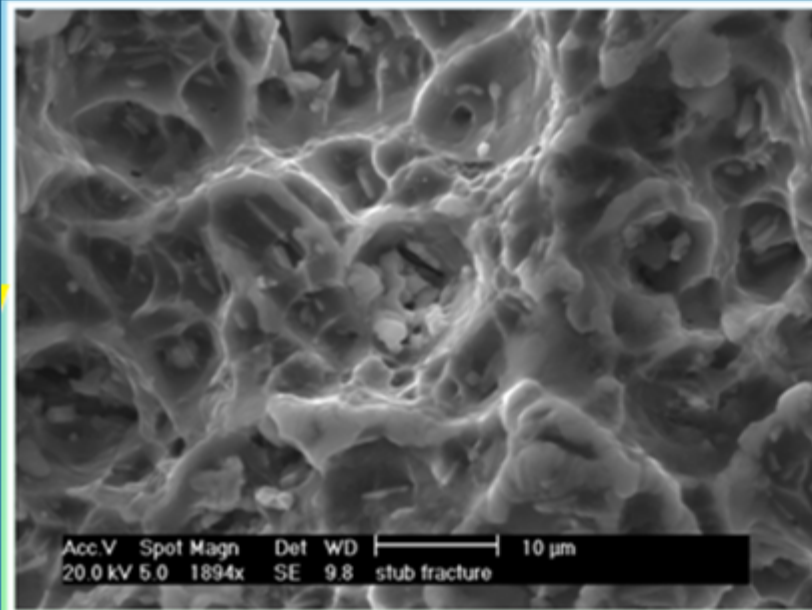
- high energy electrons (beam electrons) have a path length of a few mm in air, also air in the presence of a hot filament would cause it to burn out
- the electron optical column is about .5 meters in length so you need a vacuum to get the beam to the sample
- need to maintain a vacuum creates a problem for the specimen. Wet samples must be stabilized and dried before placing in the chamber.
- electrons have a charge which if allowed to accumulate in a specimen will also give it a charge. This charge buildup will repel the primary beam therefore it must be conducted away. Insulating samples must be coated with a thin conducting material (gold, carbon)
- beam electrons have considerable kinetic energy, if transferred to the specimen
instability and damage will occur. You can literally “cook” or burn a hole in your specimen

What is Reality



Preparation and subsequent gold coating of biological samples can introduce its own set of artefacts.

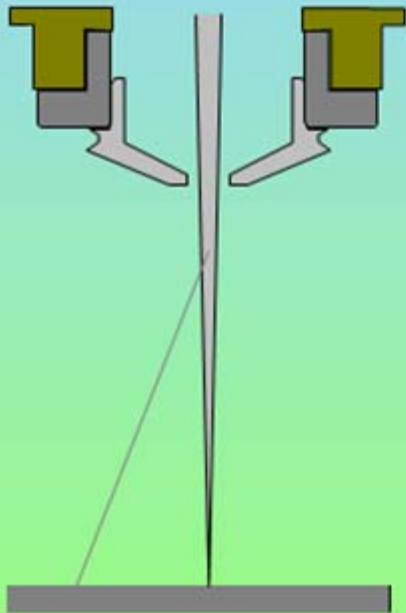
Different Realities



The Environmental SEM (ESEM)

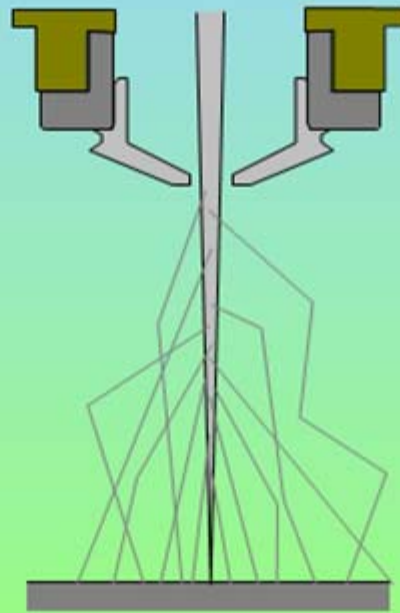
Conventional SEM

High Vacuum



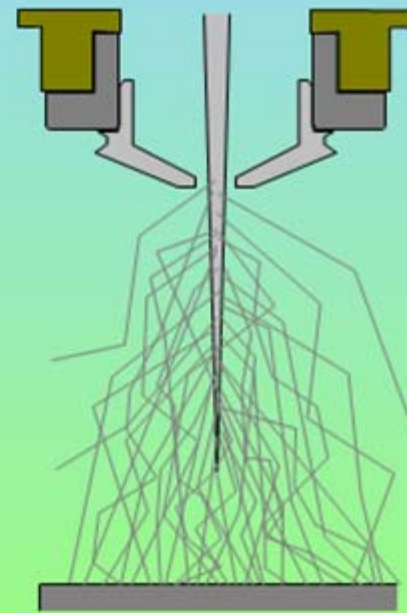
Minimal Scattering
Scatter <5%

ESEM Vacuum



Partial Scattering
Scatter 5% to 95%

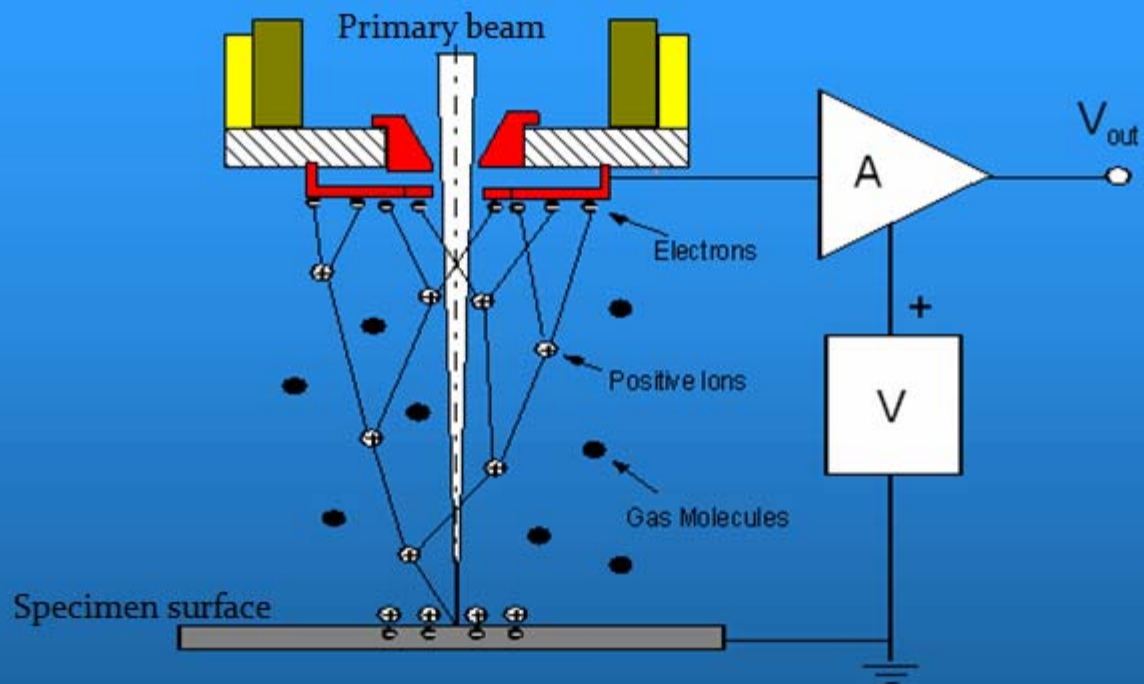
No Vacuum



Complete Scattering
Scatter >95%

How an ESEM works

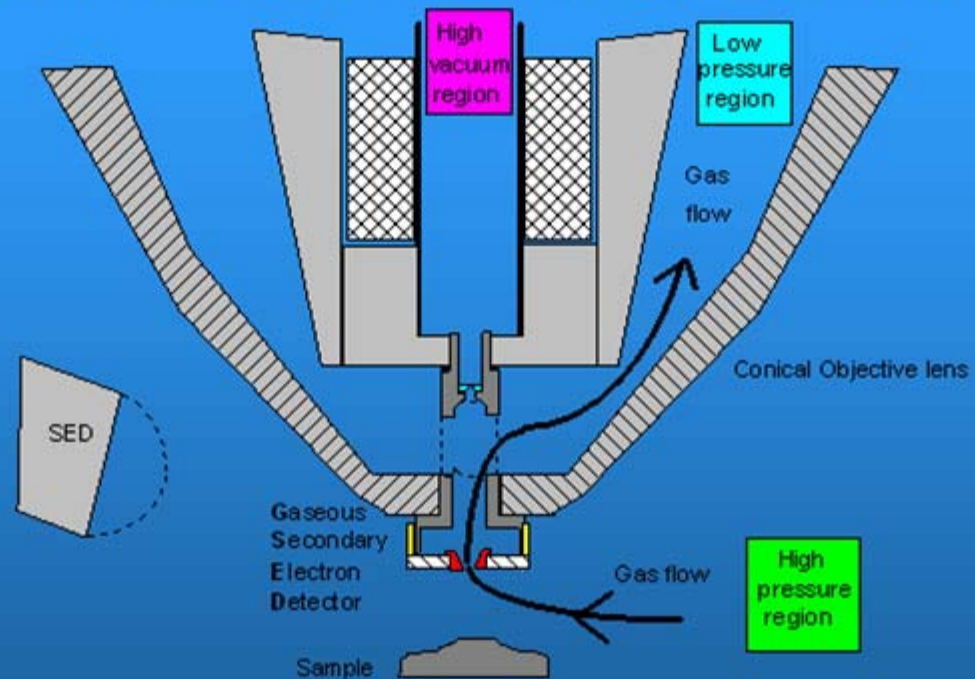
ESEM Gas Ionization Detectors



FEI and Philips - Global vision, focused solutions



ESEM Dual PLA Pumping System

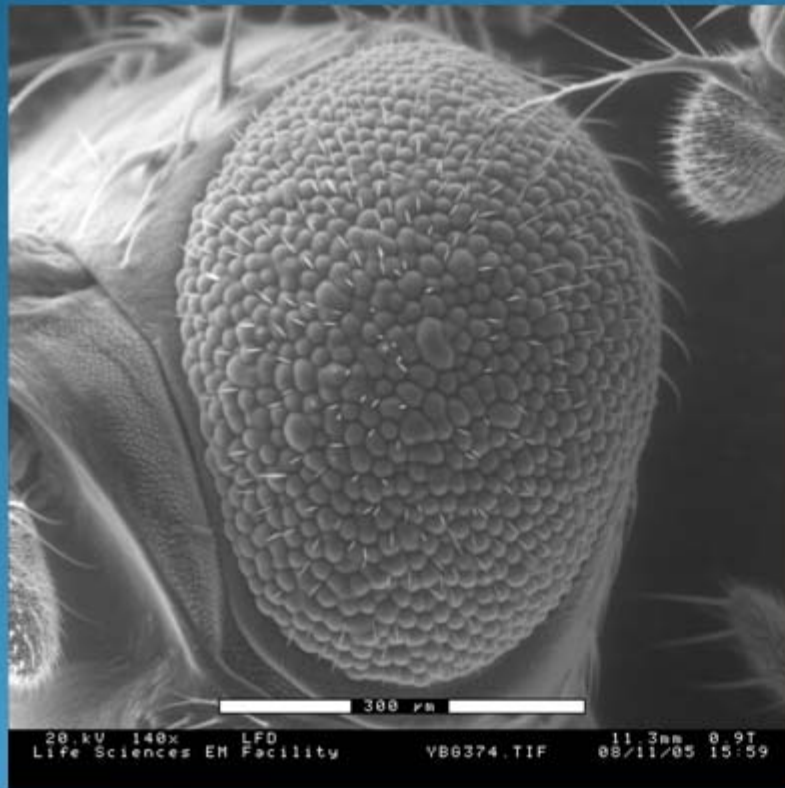


FEI and Philips - Global vision, focused solutions



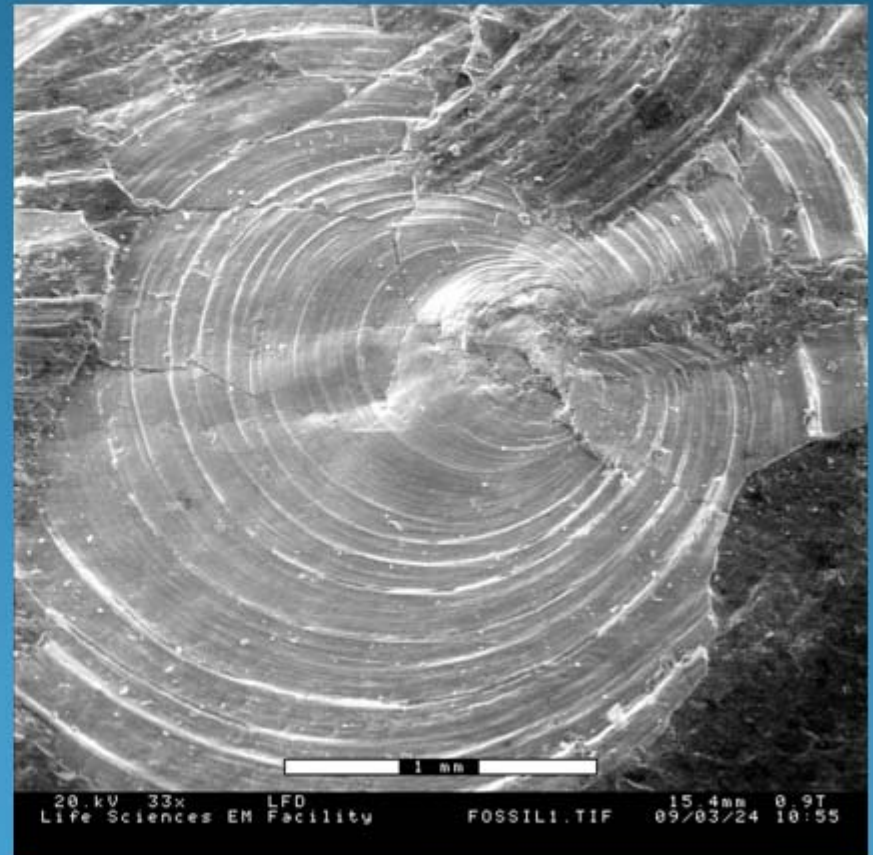
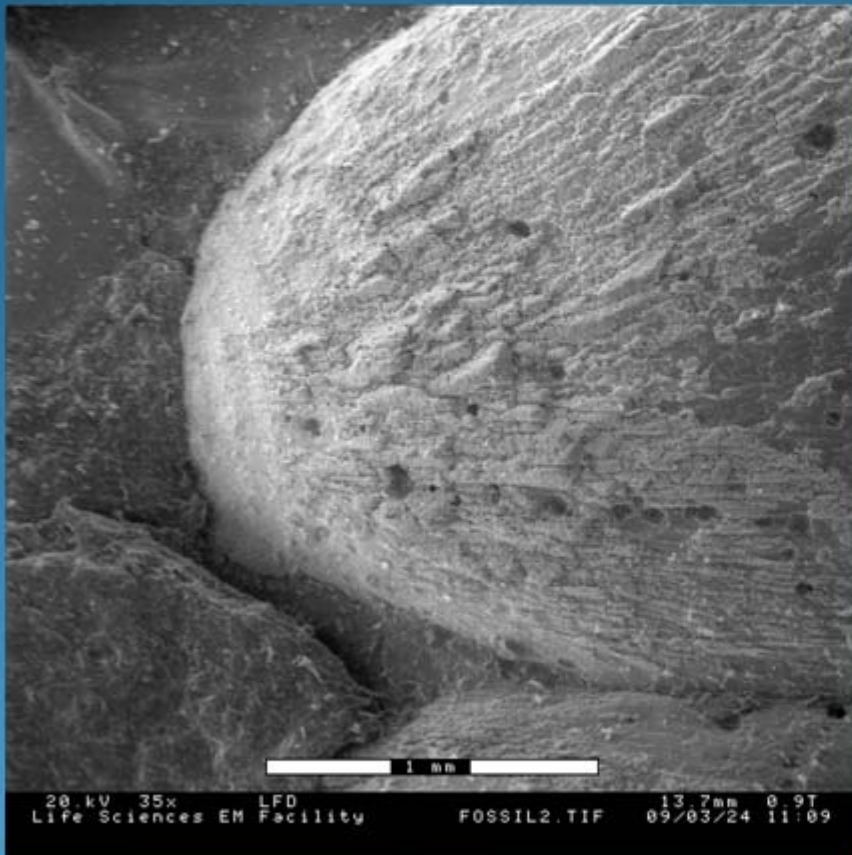
ESEM Applications

Uncoated and “unprepared samples”



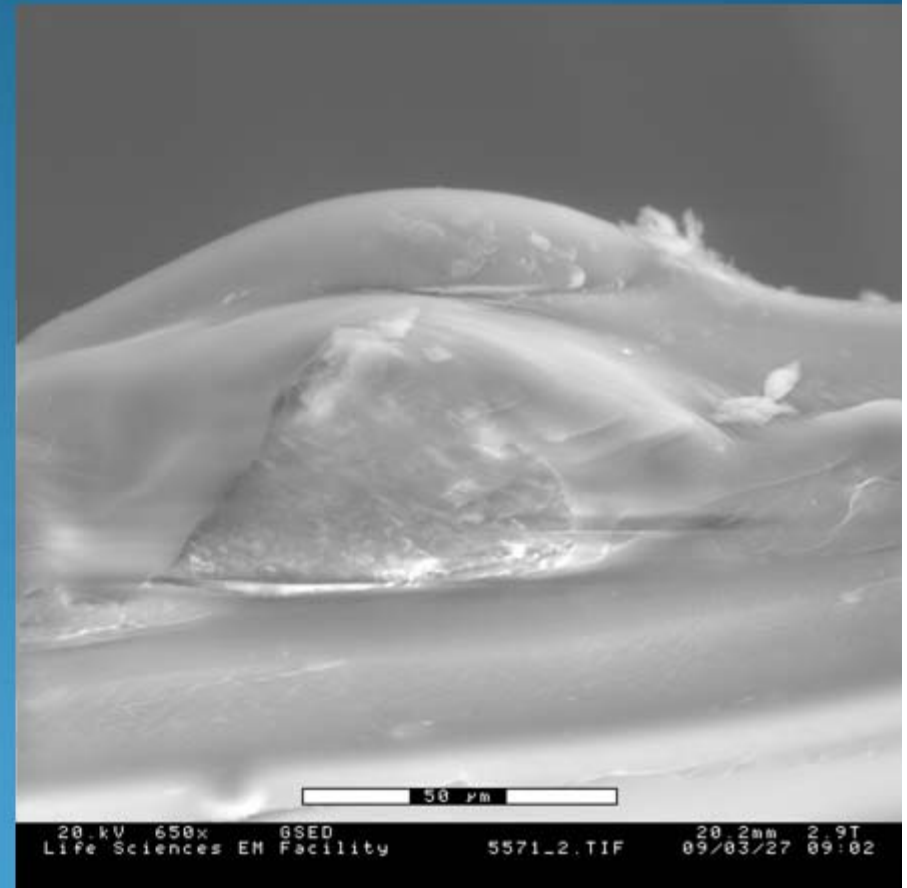
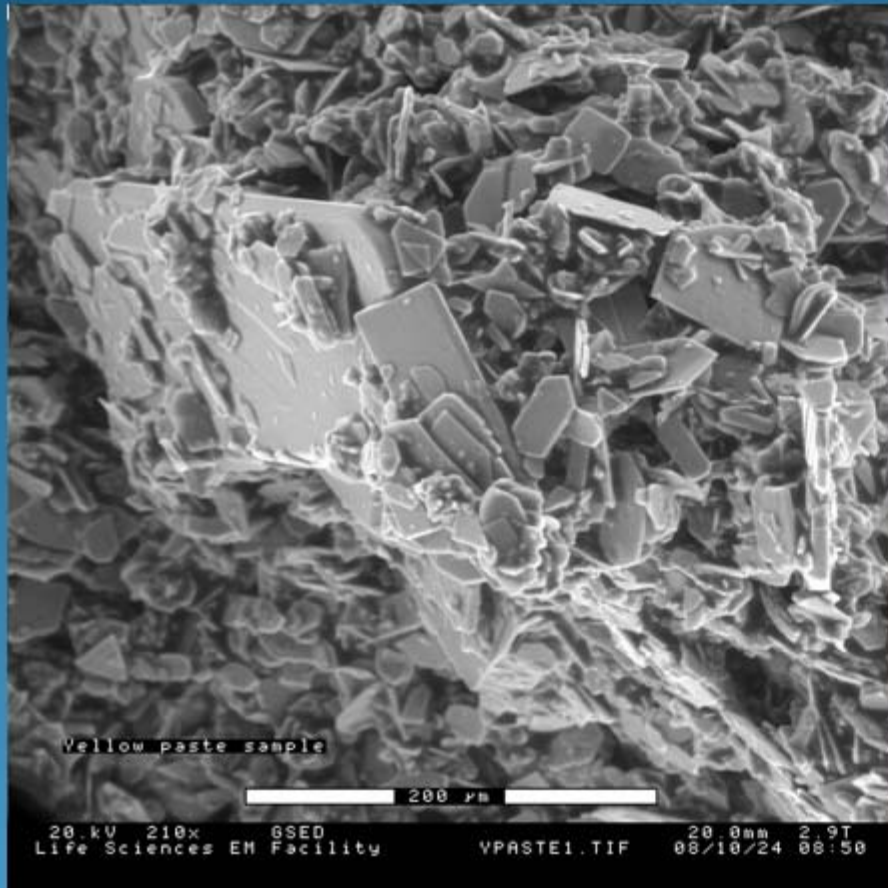
ESEM Applications

Delicate and sensitive samples



ESEM Applications

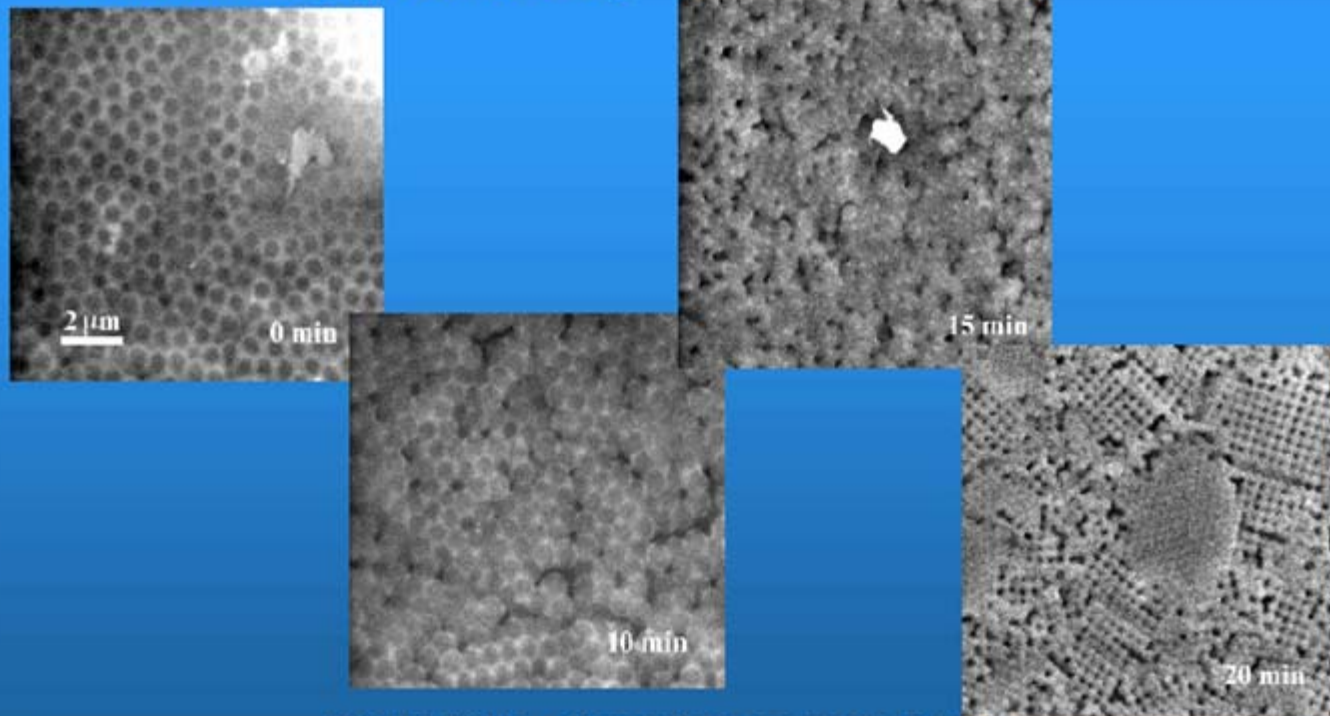
Difficult and sensitive samples



ESEM Applications

Dynamic experiments

Watching paint dry



FEI and Philips - Global vision, focused solutions

